March 4, 2004

Mr. Peter S. Hastings Manager, Licensing and Safety Analysis Duke Cogema Stone & Webster P.O. Box 31847 Mail Code FC12A Charlotte, NC 28231-1847

SUBJECT: FEBRUARY 2004 MONTHLY OPEN ITEM STATUS REPORT

Dear Mr. Hastings:

The purpose of this letter is to update Duke Cogema Stone & Webster (DCS) on the status of the U.S. Nuclear Regulatory Commission's (NRC's) review of the Mixed Oxide Fuel Fabrication Facility Construction Authorization Request (CAR). The report covers the status through February 27, 2004.

The attached table provides the status of the staff's review of open items. The table contains the 19 open items identified in Appendix A of the April 30, 2003, Draft Safety Evaluation Report (DSER). The figure showing the closure of open items since April 2002 has been retained and shows the disposition of the original 66 open items.

Staff have developed positions on those nine of the ten remaining chemical safety open items that the NRC is reviewing. A dissenting view for each item exists within the technical review staff. Both positions on each issue have been provided to management for their review and determination.

More information about some of the items in this report are provided in separate meeting summaries.

Sincerely,

#### /RA/

Andrew Persinko, Sr. Nuclear Engineer Special Projects Branch Division of Fuel Cycle Safety and Safeguards Office of Nuclear Material Safety and Safeguards

Docket: 70-3098

cc: J. Johnson, DOE H. Porter, SC Dept. of HEC

J. Conway, DNFSB

G. Carroll, GANE

L. Zeller, BREDL

D. Curran, Esq., GANE

D. Silverman, Esq., DCS

Mr. Peter S. Hastings Manager, Licensing and Safety Analysis Duke Cogema Stone & Webster P.O. Box 31847 Mail Code FC12A Charlotte. NC 28231-1847

SUBJECT: FEBRUARY 2004 MONTHLY OPEN ITEM STATUS REPORT

Dear Mr. Hastings:

The purpose of this letter is to update Duke Cogema Stone & Webster (DCS) on the status of the U.S. Nuclear Regulatory Commission's (NRC's) review of the Mixed Oxide Fuel Fabrication Facility Construction Authorization Request (CAR). The report covers the status through February 26, 2004.

The attached table provides the status of the staff's review of open items. The table contains the 19 open items identified in Appendix A of the April 30, 2003, Draft Safety Evaluation Report (DSER). The figure showing the closure of open items since April 2002 has been retained and shows the disposition of the original 66 open items.

Staff have developed positions on those nine of the ten remaining chemical safety open items that the NRC is reviewing. A dissenting view for each item exists within the technical review staff. Both positions on each issue have been provided to management for their review and determination.

More information about some of the items in this report are provided in separate meeting summaries.

Sincerely,

#### /RA/

Andrew Persinko, Sr. Nuclear Engineer Special Projects Branch Division of Fuel Cycle Safety and Safeguards Office of Nuclear Material Safety and Safeguards

Docket: 70-3098

cc: J. Johnson, DOE L. Zeller, BREDL D. Silverman, Esq. DCS

H. Porter, SC Dept. of HEC G. Carroll, GANE

J. Conway, DNFSB D. Curran, Esq., GANE

DISTRIBUTION:

FCSS/r/f SPIB r/f Hearing File JHolonich.FCSS RPierson, FCSS SRosenberg, EDO DAyres, RII SShaukat, RES JHull, OGC JKlein, SPIB DBrown, SPIB NSantos, SPIB TJohnson, SPIB AMurray, SPIB TPham, NSIR RVirgilio, OSP RWescott. SPIB WSmith. SPIB WTroskoski, SPIB PLoeser, NRR DMcIntyre, OPA

JKramer, RES HGraves, RES FBurrows, FCFB KEverly, NSIR JCalvert, RES MLamastra, FCFB CNoelke, RII WGloerson, RII

ML040640394

G:\FCSS\SPB\AXP1\OIMonthlyFeb2004.wpd

OFC	SPB	Е	SPB		SPB		
NAME	APersinko:dw		DBrown	l	BSmith		
DATE	3/ 03 /04		3/ 02 /0	4	3/ 04 /0	4	

# NRC Monthly Open Item Status Report: Mixed Oxide Fuel Fabrication Facility Construction Authorization Request

Status of Open Items since the NRC's Draft Safety Evaluation Report was issued on April 30, 2002.

#### **DSER Open Items** February 2004 70 60 50 Number of Items 40 30 20 10 01/03 01/04 03/04 05/04 04/02 03/03 05/03 07/03 09/03 11/03 08/03 10/03 12/02 02/03 04/03 06/03 12/03 02/04 04/04 06/04 Date (Month/Year) DCS Action NRC Reviewing Insufficient Closed

## NRC Monthly Open Item Status Report: MFFF Construction Authorization Request

Category 1) DCS action to address = OPEN

# Category 2) DCS addressed, Staff reviewing = OPEN

Category 3) CLOSED - DCS addressed, Staff accepts

Item No.	DSER Section	DSER Open Item Description	DCS Response	NRC Finding / Estimated Review Completion Date	Current Status
FQ-1	2.0	Provide information on project design costs. (Revised DSER Section 2.1.1)	2/18/03 letter	Acceptable per SRP § 2.4.3	CLOSED
FQ-2	2.0	Update financial statements (Revised DSER Section 2.1.2)	2/18/03 letter	Acceptable per SRP § 2.4.3	CLOSED
NCS-4	6.0	Determination of Design Basis USLs for each process type, and determination of normal condition subcritical margin. Clarification of DCS' commitment to the preferred use of dual parameter control. (DSER Section 6.1.3.4.2 and 6.1.3.5.1)	Revised CAR 6.0 01/16/03 meeting 03/20/03 meeting 06/13/03 letter 06/25/03 RAI 7/29/03 letter 8/1/03 letters 7/29-8/1/03 meeting 9/11/03 meeting 10/10/03 letter 11/7/03 phone call 11/13/03 meeting 12/17-19/03 inoffice review 01/13/04 phone call 02/12/04 letter	NRC Reviewing March 2004	OPEN
FS-1	7.0	The ability of the final C4 and C3 HEPA filters to perform their safety function when considering soot loading, has not been adequately demonstrated (DSER Section 7.1.5.5)	2/18/03 letter 4/10/03 letter	Acceptable per SRP § 7.4.3	CLOSED

## NRC Monthly Open Item Status Report: MFFF Construction Authorization Request

Category 1) DCS action to address = OPEN

# Category 2) DCS addressed, Staff reviewing = OPEN

Category 3) CLOSED - DCS addressed, Staff accepts

Item No.	DSER Section	DSER Open Item Description	DCS Response	NRC Finding / Estimated Review Completion Date	Current Status
FS-2	7.0	The margin of safety of the fire barriers has not been adequately resolved. (DSER Section 7.1.5.6)	CAR 7.4 2/6-7/03 meeting 2/18/03 letter 5/14/03 letter 8/1/03 meeting	Acceptable per SRP § 7.4.3	CLOSED
CS-1	8.0	The staff concludes that the red oil phenomena analysis in Chapter 5.5 of the CAR is not complete and that PSSCs and their design bases for preventing red oil explosions are not adequate for all potentially affected components. At a minimum, this applies to the following areas: purification, solvent recovery, calciner, oxalic mother liquor, acid recovery, and offgas. (DSER Section 8.1.2.5.2.5)	CAR 5.5.2.4.6.7 CAR 8.5 2/7/03 Meeting 4/8/03 CAR page changes 6/2-4/03 meeting 7/29-8/1 meeting 10/6/03 letter	NRC reviewing March 2004	OPEN
CS-2	8.0	The staff concludes that the HAN/hydrazine analysis in Chapter 5.5 of the CAR is not complete and that PSSCs and their design bases for preventing HAN/hydrazine explosions are not adequate for all potentially affected units and components. At a minimum this applies to the following areas: purification event, recovery, offgas. (DSER Section 8.1.2.5.3.2)	CAR 5.5.2.4.6.4 CAR 8.5.1.3 05/30/03 letter 06/2-4/03 meeting 7/28/03 letter 7/29-8/1/03 meeting 10/6/03 letter	NRC Reviewing March 2004	OPEN
CS-3	8.0	The staff concludes that the HAN/hydrazine analysis in Chapter 5.5 of the CAR is not complete and that PSSCs and their design bases for preventing azide formation and potential explosions are not adequate for all potentially affected units and components. (DSER Section 8.1.2.5.3.3)	CAR 5.5.2.4.6.10 CAR 5.5.2.4.6.11 CAR 8.5.1 05/23/03 letter	Acceptable per SRP § 8.4.3	CLOSED
CS-5b	8.0	Rather than reference TEEL levels, numerical values for which are subject to frequent updates and changes, provide commitment to and justification for specific hazardous chemical concentrations (or other exposure values) to meet 70.61 performance requirements.	2/18/03 letter	NRC reviewing March 2004	OPEN

## NRC Monthly Open Item Status Report: MFFF Construction Authorization Request

# Category 1) DCS action to address = OPEN Category 2) DCS addressed, Staff reviewing = OPEN

Category 3) CLOSED - DCS addressed, Staff accepts

Item No.	DSER Section	DSER Open Item Description	DCS Response	NRC Finding / Estimated Review Completion Date	Current Status
		Additional information on indoor windspeed values needed.	02/18/03 letter 6/2-4/03 meeting	Acceptable per SRP § 8.4.3	CLOSED
CS-9	8.0	The applicant has not provided a solvent temperature design basis with sufficient margin. (DSER Section 8.1.2.5.2.2)	See AP-2	NRC Reviewing March 2004	OPEN
CS-10	8.0	A suitable design basis for habitability in the Emergency Control Room has not been identified. (DSER Section 8.1.2.6.1)	CAR 11.4.11.1.16 2/18/03 letter 06/2/4/03 meeting 7/29-8/1 meeting 7/28/03 letter	NRC reviewing March 2004	OPEN
AP-2	11.2	With respect to the electrolyzer, the applicant's hazard and accident analysis did not consider fires and/or explosions caused by ignition of flammable gases generated by chemical reactions and/or electrolysis, such as from an overvoltage condition. This applies to the dissolution and silver recovery units (DSER Sections 11.2.1.3.3)	CAR 5.5.2.4.6.13 1/15/03 meeting 2/18/03 letter 7/29-8/1/03 meeting 9/29/03 letter	NRC Reviewing March 2004	OPEN
AP-3	11.2	The applicant's hazard and accident analysis did not include events involving titanium, such as titanium fires. Accident events should be evaluated and PSSCs identified as necessary. This applies to the dissolution and silver recovery units (DSER Sections 11.2.1.2 and 11.2.1.3.4)	CAR 7.2.2 2/6-7/03 meeting 5/23/03 letter 6/2-4/03 meeting 7/28/03 letter 7/29-8/1/03 meeting 10/10/03 letter 2/6/04 phone summary	DCS Action + 30 days	OPEN
AP-7	11.2	Parameters have not been identified for the plutonium feed to the facility. PSSCs and design bases should be identified for this feed material or a justification provided that it is not necessary (DSER Section 11.2.3.1)	CAR 11.3.7	Acceptable per SRP § 8.4.3	CLOSED

Item No.	DSER Section	DSER Open Item Description	DCS Response	NRC Finding / Estimated Review Completion Date	Current Status
AP-8	11.2	A design basis and PSSCs are needed for flammable gases and vapors in the Offgas unit (DSER Section 11.2.1.3.10)	See AP-2	NRC Reviewing March 2004	OPEN
AP-9	11.2	A design basis and PSSCs are needed for maintaining temperatures below the solvent flashpoint (DSER Section 11.2.1.3.10)	See AP-2	NRC Reviewing March 2004	OPEN
AP-10	11.2	Provide a design basis and PSSCs for removal of potentially toxic or reactive gases in the Offgas unit (DSER Section 11.2.1.3.10)	5/30/03 letter	Acceptable, per SRP §8.4.3	CLOSED
MP-1	11.3	PSSC and design basis information associated with the pyrophoric nature of some UO <sub>2</sub> powders (DSER Section 11.3.1.2.1)	CAR 8.5.1.6 2/18/03 letter 7/29-8/1//03 meeting 10/10/03 letter	NRC Reviewing March 2004	OPEN
VS-1	11.4	Justify the use of a leak path factor of 1E-4 for two banks of HEPA filters under accident conditions (DSER Section 11.4.1.3)	02/18/03 letter	Acceptable, per SRP §11.4.5.2	CLOSED

### Narrative of Open Items, February 2004

- NCS-4. By letter dated October 10, 2003, DCS submitted a revised Part II of the validation report, in which traditional methods are used to select benchmarks for AOA(3) and AOA(4). A meeting was held with DCS on November 13, 2003, and NRC conducted in-office review on December 17-19, 2003. DCS responded to remaining questions on February 12, 2004. Staff is reviewing the information.
- CS-1. By letter dated October 6, 2003, DCS submitted an explanation of evaporative cooling PSSCs and design bases for evaporators. Staff continues to review the design basis maximum temperature for the solution.
- CS-2. By letter dated October 6, 2003, DCS submitted a revised safety strategy for preventing HAN explosions. Staff is reviewing the letter.
- CS-5b. NRC continues to review DCS's proposal to use TEELs as chemical consequence levels of concern.
- CS-9, AP-2, AP-8, and AP-9. By letter dated September 29, 2003, DCS submitted a description of the PSSCs and design bases for prevention of flammable gas explosions, including a description of the interlocks that it proposes to use to justify using 60% of the LFL per NFPA 69. Staff is reviewing the letter.
- CS-10. CAR Table provided by DCS found acceptable. Per the discussion at the July 29-August 1, 2003, meeting, and clarification provided during October 16 & 21, 2003, phone calls, staff continue to review PSSCs identified by DCS with respect to self-contained breathing apparatus (SCBA).
- AP-3. By letter dated October 10, 2003, DCS submitted a revised safety strategy for the prevention of titanium fires in the electrolyzers. During a phone call February 4, 2004, DCS stated that it will revise the October 10, 2003, design basis description and submit it to NRC for review.
- MP-1. Staff has de-coupled this open item from FS-1, which is closed. By letter dated October 10, 2003, DCS has proposed an additional PSSC and design bases to address the uranium burnback hazard. Staff is reviewing the letter.